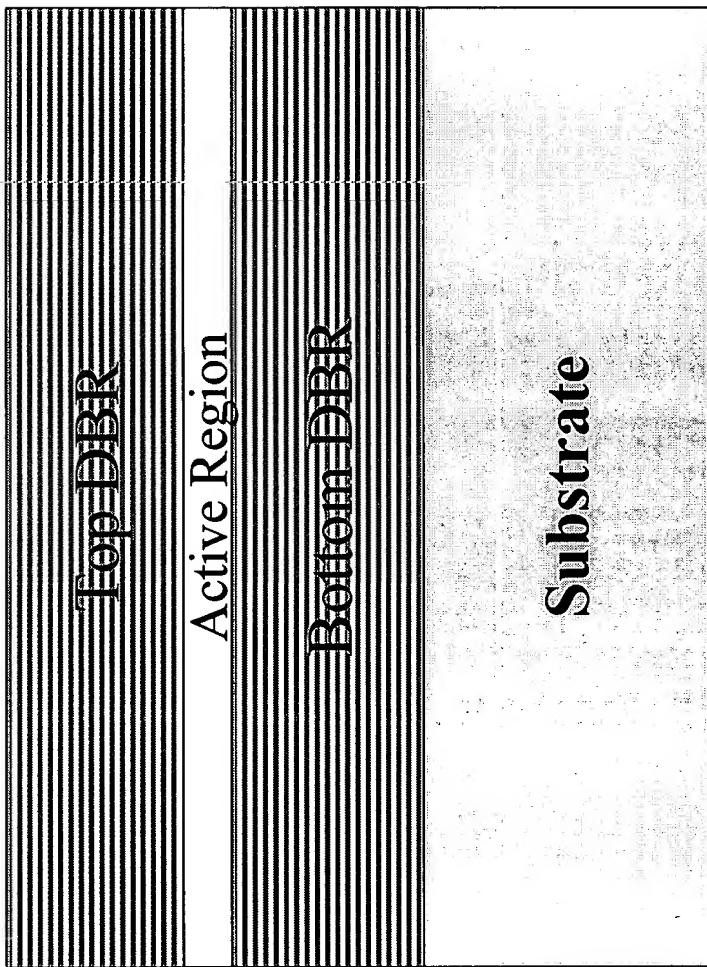


Fig. 1



25 24 22 23 21

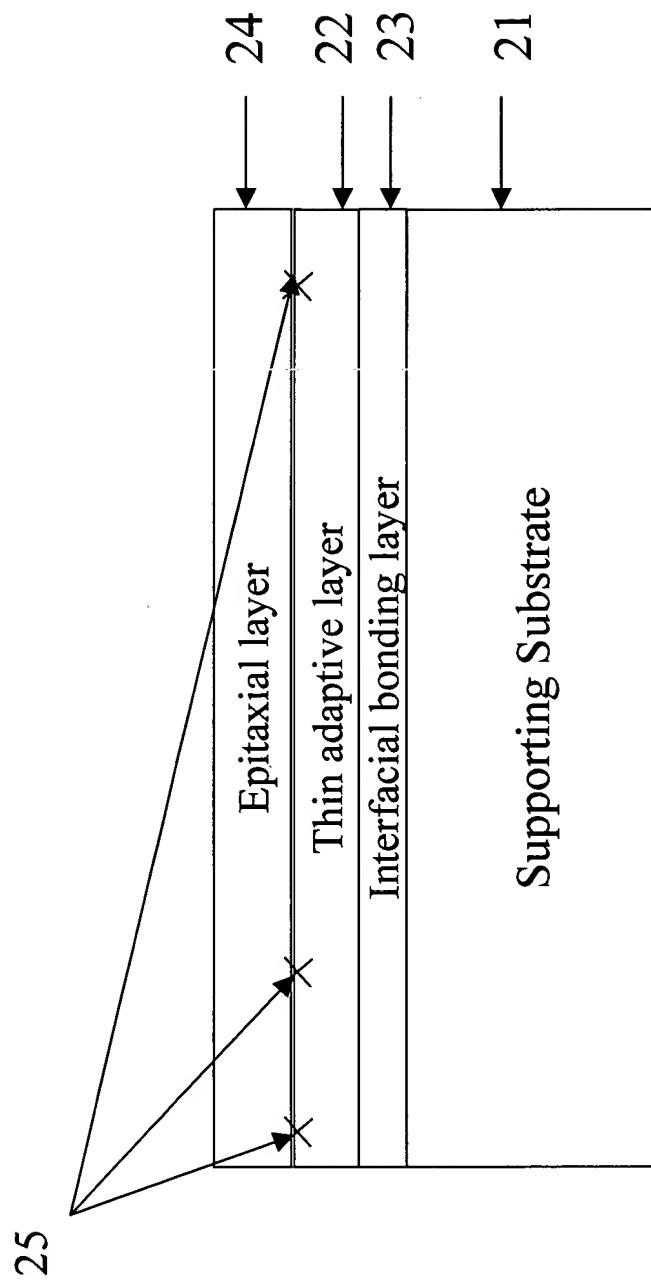


Fig. 2

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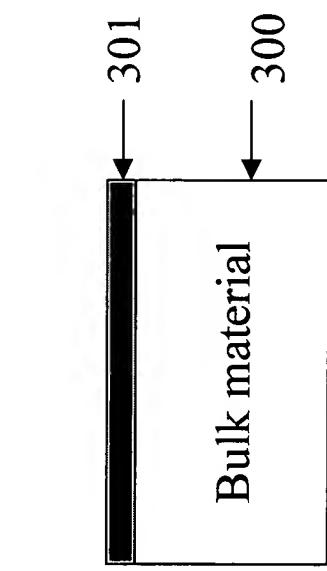


Fig. 3A

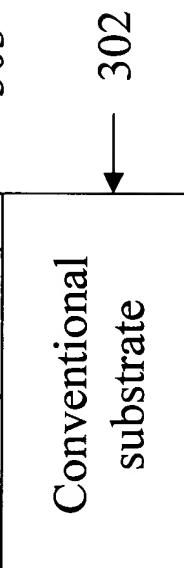
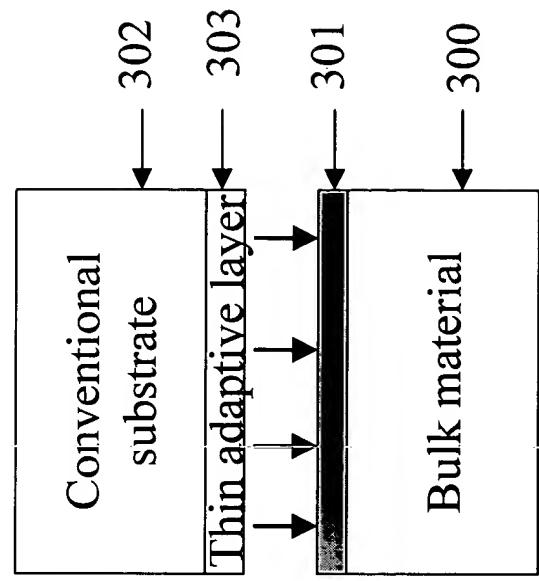


Fig. 3B

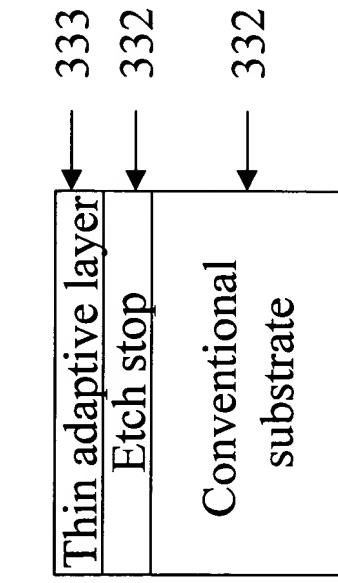


Fig. 3C

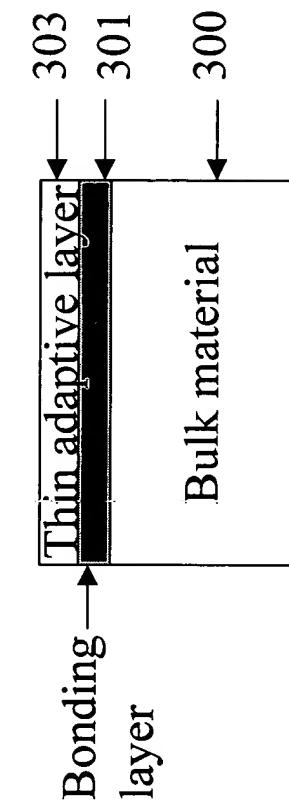


Fig. 3D



Fig. 3E

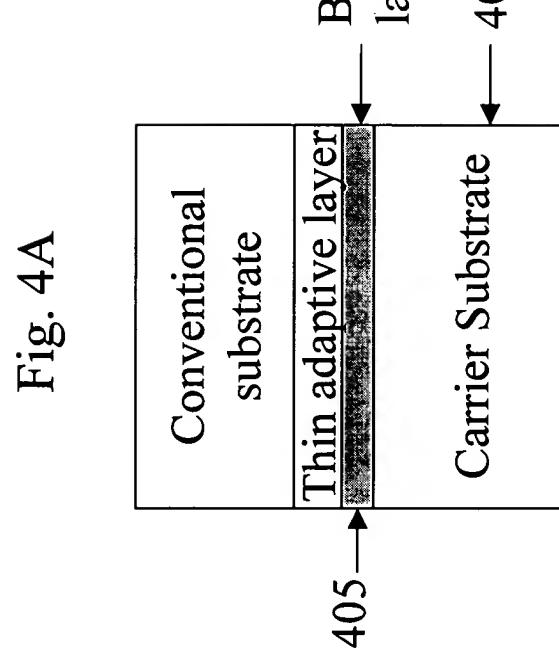
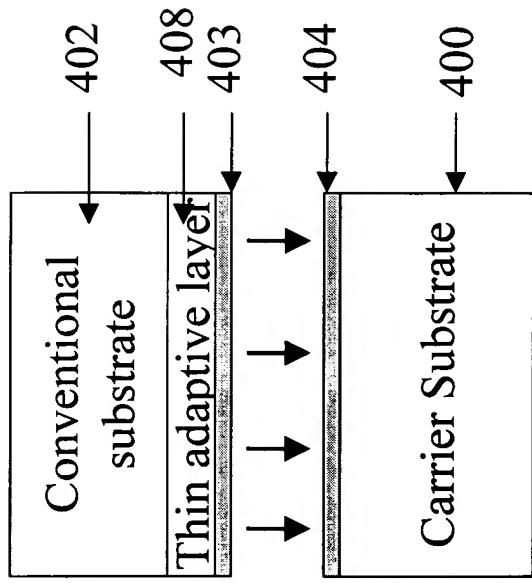


Fig. 4A

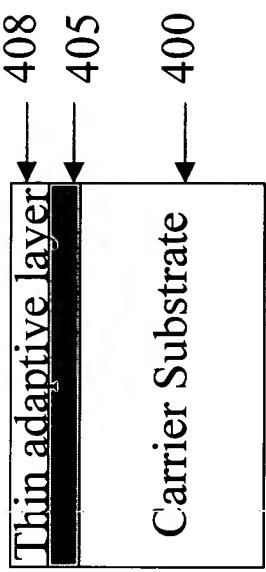


Fig. 4C

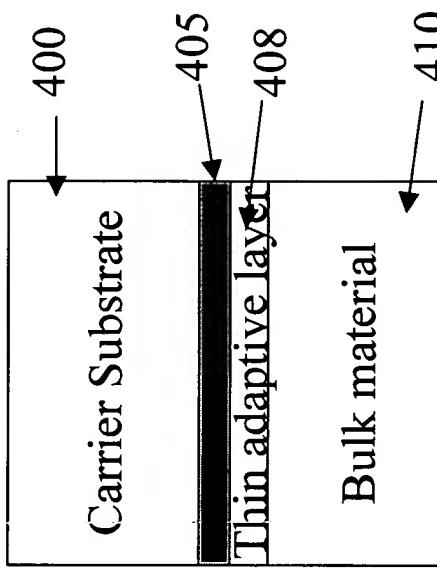
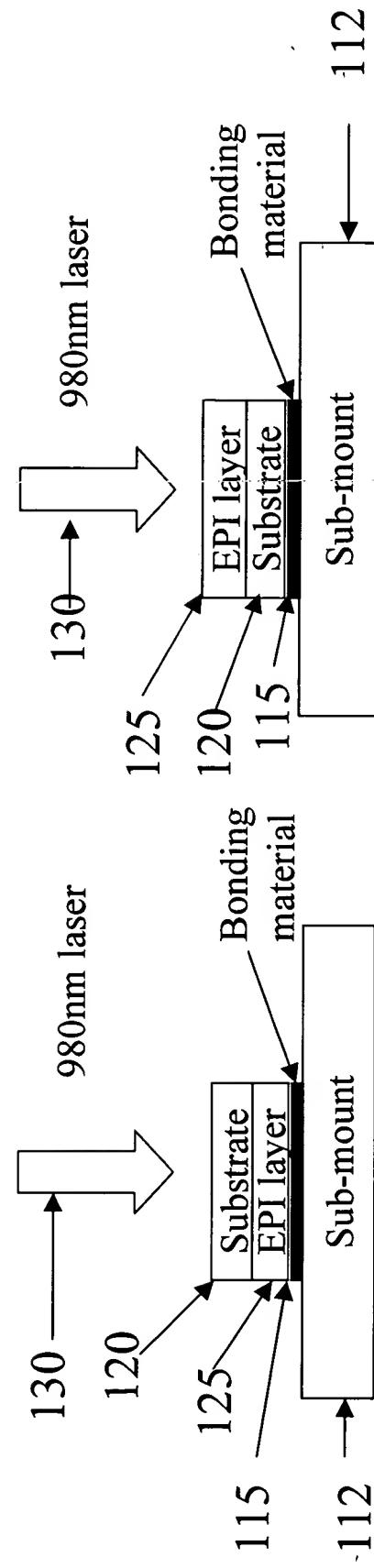


Fig. 4D

epi Side Down



epi Side Up

D 130 980nm laser
120 125 Substrate
120 EPI layer
115 Bonding material
112 Sub-mount

Fig. 5